



ENGINE

Model	F5HFL463A*G032
Emissions Certification	Tier 4 Final
Type	Diesel 4-stroke, Turbo, D.I.
Cylinders	4
Bore/Stroke	3.9 x 4.3 in (99 x 110 mm)
Displacement	207 in ³ (3.4 L)
Fuel injection	Direct, high pressure common rail – HPCR
Fuel	#2 Diesel
Fuel filter:	
Pre-filter	Beta (30) = 200/spin-on
Main filter	Beta (4) = 20/spin-on
Air intake	Turbocharged w/ waste gate and external cooled EGR
Exhaust aftertreatment	Diesel Oxidation Catalyst (DOC)
Cooling	Liquid
Engine speeds	RPM
High idle – no load	2,500 +/- 25
Rated – full load	2,500
Low idle	1,150 +/- 25
Horsepower @ 2,500 RPM – SAE J1349:	
Gross	74 hp (55 kW)
Net	68 hp (51 kW)
Peak torque @ 1,400 RPM	232 lb-ft (314 N-m)
Radiator:	
Core type	All aluminum
Core size area	2.05 ft ² (.19 m ²)
Rows of tubes x columns	31 x 4
Cap pressure	13 +/- 2 psi (.9 +/- 0.14 bar)
Fan:	
Diameter	20.4 in (518 mm)
Ratio	0.96:1 standard, 1.1:1 high-flow
Water pump:	
Style	Centrifugal
Flow	29 gpm (110 L/min)
Engine lubrication pump:	
Rotor pump w/ deep sump pan, plate cooler and pressurized under-piston nozzles	
Pump operating angle ratings:	
Side to side	45°
Bucket up	35°
Bucket down	45°

LIFT GEOMETRY

Vertical lift

DRIVETRAIN

Drive pump controls	Servo-assist mechanical
Pump to engine ratio	1:1
Displacement	2.81 in ³ (46 cm ³)
Flow @ rated engine RPM:	
@ 97% efficiency	29.4 gpm (111 L/min)
Charge pressure	360 psi (24.5 bar)
System relief pressure	5,220 psi (360 bar)
Drive pump controls	Electro-hydraulic
Pump to engine ratio	1:1
Displacement	2.75 in ³ (45 cm ³)
Flow @ rated engine RPM:	
@ 97% efficiency	28.8 gpm (109 L/min)
Charge pressure	362 psi (24.5 bar)
System relief pressure	5,220 psi (360 bar)
Drive motors:	
Max. displacement	3.1 in ³ (50.9 cm ³)
Displacement:	
High speed	2.02 in ³ (33.1 cm ³)
Motor RPM @ high idle and 97% efficiency:	
2-speed	156
Motor torque @ max. displacement and relief pressure, calculated @ 5,220 psi (360 bar):	4,654 lb-ft (6 310 N-m)
Travel speed:	
Low range	5.1 mph (8.2 kph)
High range	8 mph (12.9 kph)
Final drive:	
Planetary gearbox w/ 2-speed motor	
Tractive effort	7,414 lb (3 370 kg)
Parking brake:	
Type	Spring-applied, hydraulic release multiple disc.
Engagement	Depress on/off brake button on handle or instrument panel, raise seat bar, get off seat or stop engine.

ELECTRICAL

Alternator	120 amp
Starter	4.29 hp (3.2 kW)
Battery	12-volt low-maintenance 950 cold-cranking amps @ 0° F (-18° C°)

OPERATOR ENVIRONMENT

ROPS/FOPS Level 1 canopy w/ side screens; Keyed start ignition; Tilt ROPS/FOPS; Rear window w/ emergency escape; Suspension seat, vinyl w/ 2 in (51 mm) retractable 3 point lap seat belt; Hand and foot throttles; Alarm package – back-up and horn; Rearview mirror; Headliner; Dome light; Top window; Cup holder; 12V Power plug socket; Foot rest; Seat pocket; Padded seat bar w/ integral armrests; Loader control lockout system; Electric parking brake control; Operator's compartment floor cleanout; Proportional

auxiliary hydraulic control – on joystick; Advanced instrument cluster w/ digital hour meter, tachometer, Fuel level LCD bar graph w/ alarm, diagnostic features and security lockout.

Warning lights w/ alarms:

Engine coolant temperature; Engine oil pressure; Engine malfunction; Hydraulic charge pressure; Hydraulic filter restriction; Hydraulic oil temperature; Critical system stop, Engine system, Hydraulic system, Electrical and diagnostic system.

Warning alarms:

Battery voltage – plus display; Oil service.

Indicator light:

Engine preheat; Parking brake;
Seat bar reminder.

OPERATING WEIGHT

Unit equipped w/ open cab; 165 lb operator; 78 in Heavy-duty bucket; full of fuel:	9,945 lb (4 520 kg)
Shipping weight	9,615 lb (4 370 kg)
Add-on weights:	
Side cab glass	47 lb (21.3 kg)
Polycarbonate cab door	75 lb (34 kg)
Glass cab door w/ wiper	75 lb (34 kg)
Suspension seat	22 lb (10 kg)
Additional counterweight	600 lb (273 kg)

HYDRAULICS

Implement pump type	Gear
Displacement:	
Standard aux.	2.23 in ³ (36.6 cm ³)
High-flow aux.	1.24 in ³ (20.4 cm ³)
Standard flow @ rated engine RPM:	
@ 100% efficiency	24.2 gpm (91.5 L/min)
Optional high-flow @ rated engine RPM:	
@ 100% efficiency	37.6 gpm (142.5 L/min)
Loader control valve:	
Type	3 spool/open center/series – series
Relief pressure	3,046 psi (210 bar)
Port relief pressures:	
Loader raise	3,263 psi (225 bar)
Bucket curl	3,770 psi (260 bar)
Bucket dump	1,160 psi (80 bar)
Hydraulic lines:	
Tubing	37° JIC Flare
Loop hoses	SAE 100 R19
Hydraulic oil cooler:	
Number of fins	10 per in (3.94 per cm)
Number of tube rows x columns	11 x 2
Area	4,836 in ² (3.12 m ²)
Hydraulic filter	Beta (4) = 75/spin-on

HYDRAULICS CONT.

Lift cylinders:	
Bore diameter	2.75 in (69.9 mm)
Rod diameter	1.75 in (44.5 mm)
Stroke	33.4 in (847.9 mm)
Closed length	47.1 in (1 196 mm)
Bucket cylinders:	
Bore diameter	3 in (76.2 mm)
Rod diameter	1.5 in (38.1 mm)
Stroke	16.4 in (410 mm)
Closed length	24 in (610 mm)

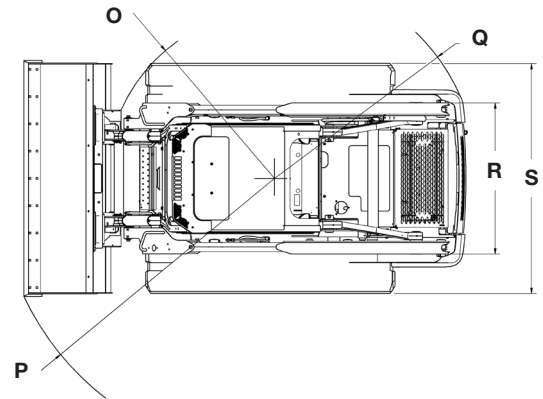
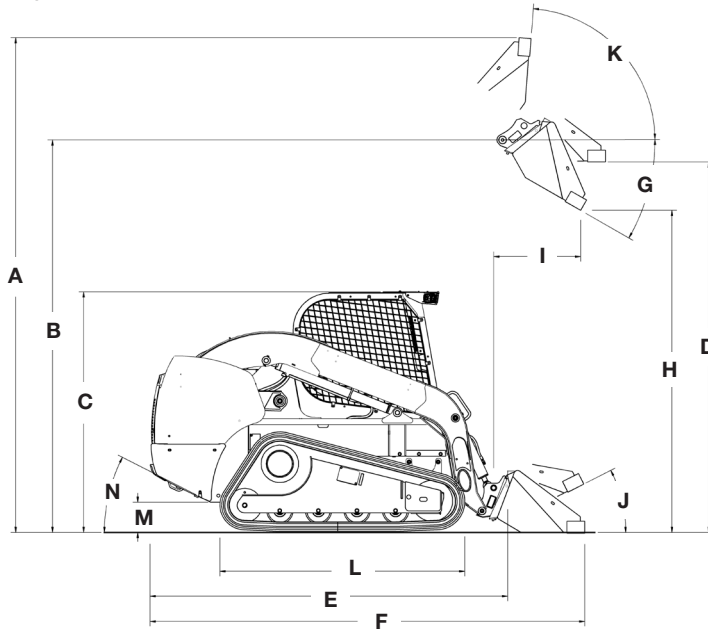
SERVICE CAPACITIES

Fuel Tank	25.5 gal (96.5 L)
Engine oil w/ filter	8.9 qt (8.5 L)
Hydraulic system:	
Reservoir	6 gal (22.7 L)
Total	11.9 gal (45.4 L)

PERFORMANCE SPECS

Rated operating capacity – ROC*:	
35% of tipping load	2,590 lb (1 178 kg)
50% of tipping load	3,700 lb (1 682 kg)
w/ additional counterweight	3,900 lb (1 769 kg)
Tipping load*	7,400 lb (3 356 kg)
Breakout forces @ 3,150 psi (217 bar)*:	
Bucket cylinders	8,593 lb (38.2 kN)
Lift cylinders – hydraulic limit	6,385 lb (28.4 kN)
Cycle times:	
Raise	4.5 sec
Lower	2.6 sec
Dump	2.6 sec
Roll back	2 sec

NOTE: *Measured using 78 in (1.98 m) foundry/ excavating bucket.



Line drawings are for illustrative purpose only and may not be exact representation of unit.

DIMENSIONS

A. Overall operating height:	
w/ foundry/ excavating bucket	160.2 in (4.07 m)
w/ low profile extended bucket	169.2 in (4.3 m)
Height to:	
B. Bucket hinge pin	131.1 in (3.33 m)
C. Top of ROPS	80.4 in (2.04 m)
D. Bottom of level bucket, fully raised	123 in (3.13 m)
Overall length:	
E. w/o attachment w/ coupler	117 in (2.97 m)
F. w/ foundry/ excavating bucket on ground	141.4 in (3.59 m)
w/ low profile extended bucket	150.5 in (3.82 m)
G. Maximum dump angle	54.6°
H. Dump height:	
w/ foundry/ excavating bucket	104.5 in (2.66 m) @ 45°
w/ low profile extended bucket	98 in (2.49 m) @ 45°
I. Dump reach at maximum height w/ low profile extended bucket	40.5 in (1.03 m) @ 45°
Maximum attachment rollback:	
J. Bucket on ground	33.2°
K. Bucket at full height	84.9°
L. Track on ground	64.5 in (1.64 m)
M. Ground clearance – bottom of belly pan	9.6 in (.24 m)
N. Angle of departure	32°
Clearance circle:	
O. w/o bucket	56.2 in (1.43 m)
P. w/ 78 in (1.98 m) low profile extended bucket on ground	94.8 in (2.41 m)
Q. Clearance circle rear	67.9 in (1.73 m)
R. Track gauge	58.6 in (1.49 m)
S. Over the track width	76.5 in (1.94 m)

TRACK SELECTION

Type	Area	Ground Pressure	Width to Outside Track
17.7 in (450 mm)	2,286 in ² (1.48 m ²)	4.2 psi (29 kPa)	76 in (1.93 m)

OPTIONAL BUCKETS

Type	Width	Weight	Heaped Capacity
Dirt and Foundry	72 in (1.83 m)	420 lb (190 kg)	16.2 ft ³ (.46 m ³)
	78 in (1.98 m)	440 lb (200 kg)	17.7 ft ³ (.5 m ³)
Low Profile	72 in (1.83 m)	480 lb (218 kg)	14.8 ft ³ (.42 m ³)
Low Profile Extended	72 in (1.83 m)	510 lb (232 kg)	17.7 ft ³ (.5 m ³)
	78 in (1.98 m)	540 lb (245 kg)	19.1 ft ³ (.54 m ³)
	84 in (2.13 m)	575 lb (262 kg)	20.5 ft ³ (.58 m ³)
Light Material	72 in (1.83 m)	475 lb (216 kg)	23.3 ft ³ (.66 m ³)
	84 in (2.13 m)	540 lb (245 kg)	27.5 ft ³ (.78 m ³)
Manure and Slurry	72 in (1.83 m)	480 lb (218 kg)	19.1 ft ³ (.54 m ³)
Heavy-Duty	72 in (1.83 m)	510 lb (230 kg)	14.1 ft ³ (.4 m ³)
	78 in (1.98 m)	530 lb (240 kg)	15.5 ft ³ (.44 m ³)
	84 in (2.13 m)	550 lb (250 kg)	17 ft ³ (.48 m ³)
Heavy-Duty Extended w/ SmartFit™ Bucket Teeth	72 in (1.83 m)	667 lb (303 kg)	17.4 ft ³ (.49 m ³)
	78 in (1.98 m)	697 lb (316 kg)	18.9 ft ³ (.54 m ³)
	84 in (2.13 m)	728 lb (330 kg)	20.5 ft ³ (.58 m ³)

STANDARD EQUIPMENT

OPERATOR ENVIRONMENT

See page 1

ENGINE

Charge Air Cooler (CAC)
 Dual element air cleaner
 Organic Acid Technology (OAT)
 Anti-freeze solution to -34° F
 Over and under radiator and oil cooler
 3-stack after cooler/radiator/oil cooler configuration
 Glow plugs
 Integral engine oil cooler
 Fuel filter w/ water trap
 Master electrical disconnect

DRIVETRAIN

2-speed hydrostatic
 SAHR disc parking brake

HYDRAULICS

Auxiliary hydraulics:
 @ 3,050 psi (210 bar) – 24.2 gpm (91.5 L/min)
 6 micron oil filtration system
 3-spool loader control valve
 Auxiliary hydraulic disconnects, ISO flat-face – connect-under-pressure w/ case drain
 Hydraulic circuit pedal lock
 Auxiliary function lockout override
 Loader lift lockout override
 Heavy-duty hydraulic oil cooler
 Loader arm float position
 Loader function lockout system
 Auxiliary front electric control

LOADER

Manual attachment coupler
 Vertical lift geometry
 Loader lift arm lock support pin

TRACKS

Rubber Tracks

OTHER STANDARD FEATURES

LED lights – 2 front, 2 side, 2 rear flood
 Pre-wired for rotating beacon
 Lockable service access hood
 Single-point daily servicing
 Rear tail lights
 Remote fuel filters
 Block heater
 Debris ingress sealing
 Mounting points for add-on counterweights
 Transport Protection

TELEMATICS

MyCASEConstruction Telematics – Includes hardware and 7-Year data subscription
 SiteConnect module providing remote diagnostics capability

OPTIONAL EQUIPMENT

OPERATOR ENVIRONMENT

Enclosed cab:
Fully sealed and pressurized – FSP
Glass door w/ wiper and washer
Sliding side windows – removable
Ventilation system w/ integrated heater
Heater and air conditioner
AM/FM Bluetooth® radio w/ 2 speakers
and USB port
Keyless start ignition
8 in Color LCD display
Economy mode (auto idle shutdown)
Auto engine protection shutdown
Electro-hydraulic controls:
For drive/steering, loader functions
Switchable between H and ISO patterns
Adjustable sensitivity of controls
Mechanical hand controls – H pattern
Hand and foot controls:
Hand controls the loader drive function
and foot controls the bucket and boom
Deluxe cloth, air suspension seat, w/ heater
and lumbar support
Demolition cab door w/ polycarbonate
Ignition timeout
Machine settings user access levels
Operator security codes
Auto idle settings

HYDRAULICS

High-flow auxiliary hydraulics – combined:
@ 3,050 psi (210 bar) – 37.6 gpm
(142.5 L/min)
Second auxiliary hydraulics
Hydraulic one-way self-leveling
Ride control (mechanical controls)
Auto ride control (EH controls)
Auxiliary flow control within cab

LOADER

Hydraulic attachment coupler

DRIVETRAIN

Creep speed mode (standard w/
EH Controls)
EZ Trac – suspension track w/
bogey wheel design

SERVICE PARTS

3 in (76.2 mm) retractable seat belt
Bolt-on heavy-duty bucket teeth
Add-on counterweights
Road lights
Rotating beacon
Four-corner LED strobe
Single point lift device
Four point lift device
Aspirator
Precleaner

OTHER

Language decals
Factory-installed tires – see page 3
Buckets – see page 3
Bolt-on bucket cutting edges
Special paint

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Always read the Operator's Manual before operating any equipment. Inspect equipment before using it, and be sure it is operating properly. Follow the product safety signs and use any safety features provided.

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