## Maintenance planning

## **Maintenance chart**

Change fluid					_[	Ora	fluid					
Replace					Cleaning							
Check						I	Ţ	est				
Grease												
Maintenance action								Page no.				
Break-in period												
Grease points (Bucket)	Χ							6-15				
Cab protection (ROPS and FOPS)		X						6-15				
Tightening torques		Χ						6-15				
Track shoe bolt torque		X						6-15				
Hydraulic oil return filter			Х					6-15				
Pilot line filter			Х					6-15				
Swing reduction unit oil			Х					6-15				
Travel reduction units oil			Х	(				6-15				
Every 10 hours												
Engine oil level		Х						6-16				
Engine coolant level		Х		Ť	1	T	T	6-17				
Hydraulic oil level		Х		T	T	T	$\top$	6-18				
Fuel tank				)	х			6-19				
Every 50 hours												
Air conditioner filters					>	(		6-20				
Every 250 ho	our	s										
Grease points (Bucket)	Х			T		T		6-22				
Swing reduction unit oil	П	Х		İ	T			6-23				
Travel reduction gear - Check		Х		T	T	ı		6-24				
Engine primary air filter		$\neg$		t	>	(		6-25				
Batteries		Х		t	Ť	T		6-28				
Hydraulic oil tank		П	T	)	х	T		6-31				
Tightening torques		Х		T	T	ı		6-32				
Track shoe bolt torque		Х	T	Ť	T	1		6-33				
Track rollers and idler wheels		Х	1	T	T	t		6-34				
Cab protection (ROPS and FOPS)		Х	T	T	T	T		6-34				
Every 500 ho		_	_	_	_		+	, , ,				
Turntable bearing	X	Ĭ	Т	T	Т	Т	Т	6-35				
Radiator and coolers			$\top$	t	>	(		6-38				
Every 1000 h	OII	rs		_		`	_					
Engine oil and filter		T	Х	ī	Т	Т	Т	6-39				
Fuel pre-filter			X	Ŧ	$\dagger$	t		6-41				
Fuel filter		_	X	t	$\dagger$	t		6-42				
DEF/AdBlue® tank vent filter		_	X	t	+	t		6-43				
Grease points (Boom and arm)	Х			t	+	t		6-44				
Hydraulic tank breather filter	Ħ	-	Х	$\dagger$	$\dagger$	t	+	6-47				
Engine air filters	$\vdash$	_	x	$\dagger$	+	$\dagger$	$\dagger$	6-48				
Hydraulic fluid analysis	H	X		+	+	$\dagger$	+	6-50				
Swing reduction unit oil	H	^	Х	+	+	+	+	6-51				
Alternator	H	Х	+^	+	+	+	+	6-53				
Starter motor		^ X	+	+	+	+	+	6-53				
Every 1500 h		_			_	_		U-UU				
Blow-by filter	Ju	_	х	T	T	T	T	6-54				
Engine belts	H	_	^ x	+	+	+	+	6-56				
0	<u></u>	_	^			_		U-UB				
Every 2000 hours  Travel reduction units oil												
Travel reduction units oil			X	١.				6-57				

Change fluid					Drain fluid						
Replace						Cleaning					
Chec	Check				Test						
Grease											
Maintenance action									Page no.		
Hydraulic oil suction filter						Х			6-58		
Hydraulic oil return filter			Х						6-59		
Pilot line filter			Х						6-60		
Air conditioner filters			Х						6-61		
Swing reduction gear	Х								6-61		
Engine valve rocker clearance adjustment		Χ							6-61		
Every 4000 hours											
Engine coolant				Χ					6-62		
DEF/AdBlue® tank suction filter						Х			6-66		
DEF/AdBlue® supply module filter			Х						6-68		
Pump outlet hoses		Χ							6-69		
Hydraulic hoses		Χ							6-69		
Every 5000 hours											
Hydraulic oil and filters				X					6-70		
When necessary											
Track tension		Χ							6-73		
Fuel tank strainer						Х			6-76		
Engine oil analisys							Χ		6-76		
Gas spring inspection		Χ							6-77		
Bulb replacement			Х						6-78		
Bucket teeth			Х						6-81		
Cylinders		X							6-83		
Plastic and resin parts						Х			6-83		
Air-conditioning system		Χ							6-84		
DEF/AdBlue® tank drain					Χ				6-86		