



ENGINE

Model	FPT F5B FL413 D*C005			
Emissions Certit	Certification Tier 4 Final			
Туре	Diesel 4-stroke, Turbo, D.I.			
Cylinders	4			
Bore/Stroke	3.9 x 4.3 in (99 x 110 mm)			
Displacement	207 in ³ (3.4 L)			
Fuel injection	Direct, high pressure common rail – HPCR			
Fuel	#2 Diesel			
Fuel filter: Pre-filter Main filter	Beta (30) = 200/spin-on Beta (4) = 20/spin-on			
Air intake	Turbocharged w/ waste gate and external cooled EGR			
Exhaust aftertre	atment Selective Catalytic Reduction (SCR) Diesel Oxidation Catalyst (DOC)			
Cooling	Liquid			
Engine speeds High idle – no Rated – full loa Low idle				
Horsepower @ 2 Gross Net	2500 RPM – SAE J1349: 114 hp (85 kW) 114 hp (85 kW)			
Peak torque @ -	1400 RPM 339 lb·ft (460 N·m)			
Radiator: Core type Core size area Rows of tubes Cap pressure	()			
Fan: Diameter Ratio	22 in (560 mm) 0.96:1 standard, 1.1:1 high-flow			
Water pump: Style Flow	Centrifugal 47.8 gpm (181 L/min)			
	on pump: / deep sump pan, plate cooler d under-piston nozzles			
Pump operating Side to side Bucket up	angle ratings: 45° 35°			

Bucket Down

LIFT GEOMETRY

Vertical Lift

DRIVETRAIN

Drivemain		
Drive pump controls Pump to engine ratio Displacement Flow @ rated engine RP @ 96% efficiency Charge pressure System relief pressure	Electro-hydraulic 1:1 3.7 in ³ (60 cm ³) M: 37.9 gpm (143.5 L/min) 377 psi (26 bar) 5,800 psi (400 bar)	
Drive Motors – Steel Und Max. displacement Flow @ rated engine RP Motor torque @ max. dis pressure, calculated @	3.28 in ³ (53.8 cm ³) M @ 96% efficiency: 1.83 in ³ (30.0 cm ³) splacement and relief	
Drive Motors – Rubber Ut Max. displacement Flow @ rated engine RP Motor torque @ max. dis pressure, calculated @	3.0 in ³ (49.1 cm ³) M @ 96% efficiency: 1.83 in ³ (30.0 cm ³) splacement and relief	
Travel speed – Steel Trac Low range High range	k: 3.1 mph (5 kph) 5.9 mph (9.5 kph)	
Travel speed – Rubber Tr Low range High range	ack: 5.0 mph (8.0 kph) 8.7 mph (14.0 kph)	
Final drive: Planetary gearbox w/ 2-	speed motor	
Tractive effort - Steel	17,834 lb (8 106 kg)	
Tractive effort – Rubber	10,995 lb (4 998 kg)	
Drawbar pull – Steel	25,826 lb (11 739 kg)	
Drawbar pull – Rubber	15,655 lb (7 116 kg)	
	oring-applied, hydraulic release multiple disc.	
	ess on/off brake button dle or instrument panel,	
raise seat bar, get off seat or stop engine.		

ELECTRICAL	
Alternator	145 amp
Starter	4.29 hp (3.2 kW)
Battery 950 cold-c	12-volt low-maintenance ranking amps @ 0° F (-18° C°)

OPERATOR ENVIRONMENT

45°

Enclosed cab (ROPS/FOPS Level 1): Fully sealed and pressurized – FSP Glass door w/ wiper and washer, Sliding side windows – removable, Ventilation system w/ integrated heater, Heater and air conditioner, AM/FM Bluetooth radio w/ 2 speakers and USB port; Keyless start ignition; 8 in Color LCD Display; Economy Mode (auto idle shutdown); Auto Engine Protection Shutdown; Deluxe cloth, air suspension seat, w/ heater and lumbar support; 2 in (51 mm) retractable 3 pt lap seat belt; Ignition Timeout; Machine Settings; User Access Levels; Operator Security Codes; Hand and foot throttles; Alarm package – backup and horn; Rearview mirror; Headliner; Dome Light; Top window; Cup holder; 12V Power plug socket; Foot rest; Seat pocket; Arm rests; Loader control lockout system; Electric parking brake control; Operator's compartment floor cleanout; Proportional auxiliary hydraulic control – on joystick; Advanced Instrument Cluster w/ digital hour meter, tachometer, Fuel level LCD bar graph w/ alarm, diagnostic features; Electro-hydraulic controls: For drive/steering, loader functions, Switchable between Dozer and ISO patterns, Adjustable sensitivity of controls.

MINOTAUR

DL550

COMPACT DOZER LOADER

TIER 4 FINAL CERTIFIED

- Warning lights w/ alarms:
- Engine coolant temperature; Engine oil pressure; Engine malfunction; Hydraulic charge pressure; Hydraulic filter restriction; Hydraulic oil temperature: Critical system stop, Engine system, Hydraulic system, Electrical and diagnostic system.

Warning alarms:

Battery voltage - plus display; Oil service.

Indicator light:

Engine preheat; Parking brake; Seat belt reminder.

OPERATING WEIGHT

Unit equipped w/ closed cab & 18 in steel track 165 lb operator; 96" 6 way blade; full of fuel: w/ ripper 18,600 lb (8 444 kg w/o ripper 18,800 lb (8 527 kg			
Shipping weight: w/ ripper w/o ripper	18,300 lb (8 318 kg) 18,500 lb (8 409 kg)		
Add-on weights: Side cab glass Polycarbonate cab door Glass cab door w/ wiper Air Ride Seat Additional counterweight	47 lb (21.3 kg) 75 lb (34.0 kg) 75 lb (34.0 kg) 20 lb (9.1 kg) Not Available		

HYDRAULICS

Implement pump type	Axial Piston
Displacement: Enhanced high-flow aux	. 3.8 in ³ (63.0 cm ³)
Standard flow @ rated en @ 100% efficiency	0
Standard high-flow @ rate @ 100% efficiency	ed engine RPM: 41.6 gpm (157 L/min)
Enhanced high-flow @ rat @ 100% efficiency	ed engine RPM: 41.6 gpm (157 L/min)
Loader control valve: Type Relief pressure	4 spool 3,450 psi (238 bar)
Port relief pressures: Loader raise Bucket curl Bucket dump	4,279 psi (295 bar) 4,351 psi (300 bar) 2,683 psi (185 bar)
Hydraulic lines: Tubing Loop hoses	ORFS + 37° JIC Flare SAE 100 R19
Hydraulic oil cooler: Number of fins Number of tube rows x o Area	10 per inch (4 per cm) columns 21 bar/plate 298.2 in ² (1 920 cm ²)

HYDRAULICS CONT.			
Hydraulic filter	Beta (4) > 50/spin-on		
Lift cylinders:			
Bore diameter	3.25 in (82.5 mm)		
Rod diameter	2.25 in (57.1 mm)		
Stroke	38.8 in (985 mm)		
Closed length	59.6 in (1 515 mm)		
Bucket cylinders:			
Bore diameter	3.25 in (82.5 mm)		
Rod diameter	1.75 in (44.5 mm)		
Stroke	19.7 in (500 mm)		
Closed length	31.5 in (800 mm)		

SERVICE CAPACITIESFuel Tank30.8 gal (116.5 L)Engine oil w/ filter8.9 qt (8.5 L)Hydraulic system10.7 gal (40.5 L)

Diesel Exhaust Fluid (DEF) Tank 3.3 gal (12.4 L)

PERFORMANCE SPECS

Rated operating capacity - ROC*:			
35% of tipping load	3,850 lb (1 750 kg)		
50% of tipping load	5.500 lb (2 500 kg)		
Tipping load*	11,000 lb (4 990 kg)		
Breakout forces @ 3,150 p	si (217 bar)*:		
Bucket Cylinders	12,907 lb (57.4 kN)		
Lift cylinders	12,084 lb (53.8 kN)		
Cycle times:			
Raise	4.2 sec		
Lower	2.2 sec		
Dump	2.3 sec		
Roll back	1.6 sec		

NOTE: *Measured using 78 in (1.98 m) heavy-duty bucket.



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Line drawings are for illustrative purpose only and may not be exact representation of unit.

DIMENSIONS

A. Overall operating height:	
with heavy duty bucket	176.5 in (4.48 m)
with XHD bucket	189.6 in (4.82 m)
Height to:	
B. Bucket hinge pin	140.2 in (3.56 m)
C. Top of ROPS	84.6 in (2.15 m)
D. Bottom of level bucket, fully raised	133.3 in (3.39 m)
Overall length:	
E. without attachment with coupler	129.5 in (3.29 m)
F. with heavy duty bucket on ground with XHD bucket	159.1 in (4.04 m) 172.7 in (4.39 m)
G. Maximum dump angle	46.1°
H. Dump height:	
with heavy duty bucket	109.0 in (2.77 m) @ 46.1°
with XHD bucket	99.2 in (2.52 m) @ 46.1°
I. Dump reach at maximum height with heavy duty bucket	39.0 in (0.99 m) @ 46.1°
Maximum attachment rollback:	
J. Bucket on ground	30°
K. Bucket at full height	84°
L. Track on ground – 14 in Steel/18 in Steel	66 in (1.68 m)
L. Track on ground – Rubber	74 in (1.88 m)
M. Ground clearance - bottom of belly pan	12.6 in (0.32 m)
N. Angle of departure	28.2° (with Ripper)/37.7° (no Ripper)
Clearance circle:	
O. without bucket or blade – Steel Track	66.3 in (1.69 m)
0. without bucket or blade – Rubber Track	67.4 in (1.71 m)
P. with 84 in (2.13 m) heavy duty bucket on ground – 18 in Steel Track	101.3 in (2.57 m)
Q. Clearance circle rear – Steel Track	70.5 in (1.79 m)
R. Track gauge	60.6 in (1.54 m)
S. Over the track width – 18 in Steel Track (see page 4 for other track sizes)	78.6 in (2.00 m)





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DIMENSIONS		
	14 in Steel Track	18 in Steel Track/Rubber Track
A. Overall length with Blade:		
without Ripper	168.8 in (4.29 m)	168.8 in (4.29 m)
with Ripper	191.1 in (4.86 m)	191.1 in (4.86 m)
B. Straight Blade Width	90 in (2.28 m)	96 in (2.44 m)
C. Blade Cut Width	84.6 in (2.15 m)	90.2 in (2.29 m)
D. Cast Reach Track Coverage	10.2 in (0.26 m)	11.0 in (0.28 m)
E. Cut Reach Track Coverage	-0.2 in (-0.005 m)	0.6 in (0.016 m)
F. Ripper Cut Width (Maximum)	51.9 in (1.32 m)	51.9 in (1.32 m)
G. Overall Ripper Width	63.2 in (1.61 m)	63.2 in (1.61 m)
H. Blade Lift Above Ground	25.4 in (0.65 m)	25.4 in (0.65 m)
I. Blade Depth Below Ground	16.4 in (0.42 m)	16.4 in (0.42 m)
Blade Maximum Tilt (in each direction)	6.3°	6.3°
Blade Maximum Angle (in each direction)	20°	20°
Blade Pitch	52° - 60°	52° - 60°

TRACK SELECTION			
Туре	Area	Ground Pressure	Width to Outside Track
14 in (356 mm) SALT HD – Steel Track (Single Grouser)	1,849 in ² (1.2 m ²)	9.8 psi (67.6 kPa)	74.6 in (1.89 m)
18 in (457 mm) SALT HD - Steel Track (Triple Grouser)	2,377 in ² (1.5 m ²)	7.9 psi (54.4 kPa)	78.6 in (2.00 m)
17.7 in (450 mm) – Rubber Track	2,630 in ² (1.7 m ²)	6.7 psi (46.2 kPa)	78.3 in (1.99 m)

OPTIONAL BUCKETS			
Туре	Width	Weight	Heaped Capacity
Dirt & Foundry	78 in (1.98 m)	440 lb (200 kg)	17.7 ft ³ (0.50 m ³)
Low Profile Extended	78 in (1.98 m)	540 lb (245 kg)	19.1 ft ³ (0.54 m ³)
	84 in (2.13 m)	575 lb (262 kg)	20.5 ft ³ (0.58 m ³)
Light Material	84 in (2.13 m)	540 lb (245 kg)	27.5 ft ³ (0.78 m ³)
Heavy-Duty	78 in (1.98 m)	530 lb (240 kg)	15.5 ft ³ (0.44 m ³)
	84 in (2.13 m)	550 lb (250 kg)	17.0 ft ³ (0.48 m ³)
Heavy-Duty Extended with SmartFit Teeth	78 in (1.98 m)	697 lb (316 kg)	18.9 ft ³ (0.54 m ³)
	84 in (2.13 m)	728 lb (330 kg)	20.5 ft ³ (0.58 m ³)
XHD (Extra Heavy Duty)	84 in (2.13 m)	900 lb (410 kg)	33.8 ft ³ (0.96 m ³)
XHD (Extra Heavy Duty) with SmartFit Teeth	84 in (2.13 m)	990 lb (450 kg)	33.8 ft ³ (0.96 m ³)

STANDARD EQUIPMENT

OPERATOR ENVIRONMENT

See page 1

ENGINE

Charge Air Cooler (CAC) Dual element air cleaner Organic Acid Technology (OAT) Anti-freeze solution to -34° F Over and under radiator and oil cooler 3-stack after cooler/radiator/oil cooler configuration Glow plugs Integral engine oil cooler Fuel filter with water trap Master electrical disconnect Jump start terminal Hydraulically driven reversible fan

DRIVETRAIN

2-speed hydrostatic four wheel drive SAHR disc parking brake Switchable control patterns: Dozer & ISO 16 virtual speeds in dozer mode Foot pedal modes - Accelerate, Trans and Decelerate

OPTIONAL EQUIPMENT

OPERATOR ENVIRONMENT

Open Cab (ROPS/FOPS Level 1) w/ side screens; Keyed Start Mechanical Suspension Seat - Vinyl Demolition cab door with polycarbonate

REAR MOUNTED EQUIPMENT

Ripper - 5 position with 3 shanks **Replaceable Ripper Teeth** Drawbar

DRIVETRAIN

EZ Trac - suspension track with bogey wheel design

HYDRAULICS

Auxiliary hydraulics: @ 3,450 psi (238 bar) - 24.2 gpm (91.5 L/min)

- High-flow auxiliary hydraulics: @ 3,450 psi (238 bar) - 41.6 gpm (157 L/min)
- Enhanced High-Flow auxiliary hydraulics EHF: @ 4,100 psi (283 bar) - 41.6 gpm (157 L/min)
- 6 micron oil filtration system
- 4-spool loader control valve Auxiliary hydraulic disconnects, ISO flat-face - connect-under-pressure with case drain Hydraulic circuit pedal lock Auxiliary function lockout override Loader lift lockout override Heavy-duty hydraulic oil cooler Loader arm float position
- Loader function lockout system
- Auxiliary front electric control
- Hydraulic one-way self leveling
- Auto Ride Control
- Creep Speed Mode
- Auxiliary flow control within cab

BLADE

52° - 60° variable pitch; with integral adjustment tool Single lever control for blade lift, angle and tilt

SERVICE PARTS

Road lights Four-corner LED strobe Precleaner 3 inch (76.2 mm) retractable seat belt Bolt-on heavy-duty bucket teeth Rotating beacon Four point lift hook 48 in (1.22 m) pallet forks 1150 CCA battery for high altitude Fire Extinguisher Tamper resistant front door bracket Attachment Hose Kit Extra counterweights not offered for this model Front coupler hose protection guard

PRECISION BLADE GUIDANCE

Blade Guidance Ready

LOADER

Hydraulic attachment coupler Vertical lift geometry Loader lift arm support pin

UNDERCARRIAGE

Heavy Duty Steel Tracks Sealed and Lubricated Track Chain (SALT)

OTHER STANDARD FEATURES

LED lights - 2 front, 2 side, 2 rear flood Pre-wired for rotating beacon Lockable service access hood Single-point daily servicing Rear tail lights Remote oil and fuel filters Block heater Debris ingression sealing Transport Protection

TELEMATICS

CASE SiteWatch™ Telematics – includes hardware and a 5-yr data subscription SiteConnect Module providing remote diagnostics capability

OTHER

Language decals Buckets - see page 4 Bolt-on bucket cutting edges Special paint Tracks - see page 4



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